

FORM PTO-1390  
(REV 10-2000)

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTORNEY'S DOCKET NUMBER

TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. 371

FJIN-109

U.S. APPLICATION NO. (if known, see 37 CFR 1.5)

09/806636

INTERNATIONAL APPLICATION NO.  
PCT/JP99/05451INTERNATIONAL FILING DATE  
October 4, 1999PRIORITY DATE CLAIMED  
October 6, 1998

TITLE OF INVENTION CONTROLLED-RELEASE ORAL PREPARATION OF ESCULETIN AND ITS DERIVATIVES

APPLICANT(S) FOR DO/EO/US Iwao Yamaguchi, Saichi Ono, and Tadahiko Chiba

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This is an express request to promptly begin national examination procedures (35 U.S.C. 371(f)).
4. ☐ The US has been elected by the expiration of 19 months from the priority date (PCT Article 31).
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
  - a. ☐ is attached hereto (required only if not communicated by the International Bureau).
  - b. ☒ has been communicated by the International Bureau.
  - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)).
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
  - a. ☐ are attached hereto (required only if not communicated by the International Bureau).
  - b. ☐ have been communicated by the International Bureau.
  - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
  - d. ☒ have not been made and will not be made.
8. ☐ An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☒ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). (unexecuted)
10. ☐ An English language translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

## Items 11 to 16 below concern document(s) or information included:

11. ☒ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A **FIRST** preliminary amendment.  
☐ A **SECOND** or **SUBSEQUENT** preliminary amendment.
14. ☐ A substitute specification.
15. ☐ A change of power of attorney and/or address letter.
16. ☒ Other items or information:
  - a. Copy of Request Form (PCT/RO/101) in Japanese and English (4 pages)
  - b. Copy of International Search Report dated December 14, 1999

U.S. APPLICATION NO. (If known/see 37 CFR 1.51)				INTERNATIONAL APPLICATION NO.		ATTORNEY'S DOCKET NUMBER		
09/806636				PCT/JP99/05451		FJIN-109		
17. <input checked="" type="checkbox"/> The following fees are submitted: <b>BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)) :</b> ~ Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO ..... <b>\$1000.00</b> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO ..... <b>\$860.00</b> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO ..... <b>\$710.00</b> International preliminary examination fee paid to USPTO (37 CFR 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) ..... <b>\$690.00</b> International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4) ..... <b>\$100.00</b> <div style="text-align: right; margin-top: 10px;"><b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b></div>						CALCULATIONS		PTO USE ONLY
						\$ 860.00		
Surcharge of <b>\$130.00</b> for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).						\$		
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE					
Total claims	- 20 =	4	X <b>\$18.00</b>			\$ 72.00		
Independent claims	- 3 =		X <b>\$80.00</b>			\$		
MULTIPLE DEPENDENT CLAIM(S) (if applicable)			+ <b>\$270.00</b>			\$		
TOTAL OF ABOVE CALCULATIONS =						\$ 932.00		
<input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.						\$		
SUBTOTAL =						\$ 932.00		
Processing fee of <b>\$130.00</b> for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).						\$		
TOTAL NATIONAL FEE =						\$ 932.00		
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). <b>\$40.00</b> per property						\$		
TOTAL FEES ENCLOSED =						\$ 932.00		
						Amount to be refunded:	\$	
						charged:	\$	
a. <input checked="" type="checkbox"/> A check in the amount of \$ <u>932.00</u> to cover the above fees is enclosed.								
b. <input type="checkbox"/> Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees. A duplicate copy of this sheet is enclosed.								
c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>501032</u> . A duplicate copy of this sheet is enclosed.								
<b>NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.</b>								
SEND ALL CORRESPONDENCE TO:  Barry I. Hollander, Esq. Hollander Law Firm, P.L.C. Suite 305, 10300 Eaton Place Fairfax, Virginia 22030 (703) 383-4800						<div style="font-size: x-large; font-family: cursive;">Barry I. Hollander</div> SIGNATURE: Barry I. Hollander  NAME 28,566  REGISTRATION NUMBER		
Date: <u>April 3, 2001</u>								

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : YAMAGUCHI et al.  
Serial No. : National Stage of PCT/JP99/05451  
Filed : Concurrently Herewith  
For : CONTROLLED-RELEASE ORAL PREPARATION OF  
ESCULETIN AND ITS DERIVATIVES

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents  
Washington, D. C. 20231

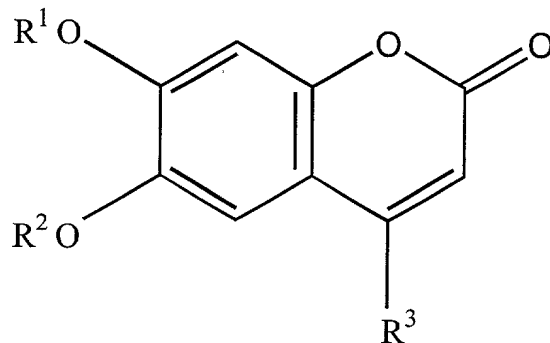
Sir:

With reference to the above-identified patent application, please amend the application prior to issuance of the first Office Action:

IN THE CLAIMS:

Please amend claims 1, 9 and 10 as shown in clean form:

1. (Amended) A controlled-release oral preparation comprising esculetin, or its derivative shown by the formula (I),



(I)

wherein R<sup>1</sup> and R<sup>2</sup> are individually a hydrogen atom or a saturated or unsaturated aliphatic acyl group having 2-25 carbon atoms or benzoyl group, and R<sup>3</sup> is a hydrogen atom, hydroxyl group, alkyl group, aryl group, or aralkyl group, or a pharmaceutically acceptable salt thereof as an effective component.

9. (Amended) The controlled-release oral preparation of esculetin according to claim 1, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu$ mol/L or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

10. (Amended) The controlled-release oral preparation of esculetin according to claim 1, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

Please enter new claims 11-24 as follows:

11. The controlled-release oral preparation of esculetin according to claim 2, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu$ mol/L or more for a period of 10 hours or more after administration when the preparation is orally administered to a

beagle dog at a dose of 1-100 mg/kg.

12. The controlled-release oral preparation of esculetin according to claim 3, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

13. The controlled-release oral preparation of esculetin according to claim 4, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

14. The controlled-release oral preparation of esculetin according to claim 5, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

15. The controlled-release oral preparation of esculetin according to claim 6, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period

of

10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

16. The controlled-release oral preparation of esculetin according to claim 7, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

17. The controlled-release oral preparation of esculetin according to claim 8, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

18. The controlled-release oral preparation of esculetin according to claim 2, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

19. The controlled-release oral preparation of esculetin according to claim 3, of which the release of esculetin is controlled so that the period of time required for the

preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

20. The controlled-release oral preparation of esculetin according to claim 4, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

21. The controlled-release oral preparation of esculetin according to claim 5, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

22. The controlled-release oral preparation of esculetin according to claim 6, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

23. The controlled-release oral preparation of esculetin according to claim 7, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

24. The controlled-release oral preparation of esculetin according to claim 8,

6



REMARKS

Claim 1 has been amended to eliminate the brackets and to clarify that esculetin or its derivatives are claimed. The amendment is supported, for example, at page 1, first full paragraph, and page 6, first full paragraph. Claims 9 and 10 have been amended and new claims 11-24 have been added to avoid multiple dependency and thereby reduce the filing fee. New claims 11-17 are supported, for example, by original claim 9. New claims 18-24 are supported, for example, by original claim 10. No new matter has been introduced. The claim amendments are shown on the enclosed "Version with Markings to Show Changes Made."

If any additional fees are due, please charge our Deposit Account No. 501032.

Respectfully submitted,



Barry I. Hollander  
Registration No. 28,566

Hollander Law Firm, P.L.C.  
Suite 305, 10300 Eaton Place  
Fairfax, Virginia 22030  
(703) 383-4800

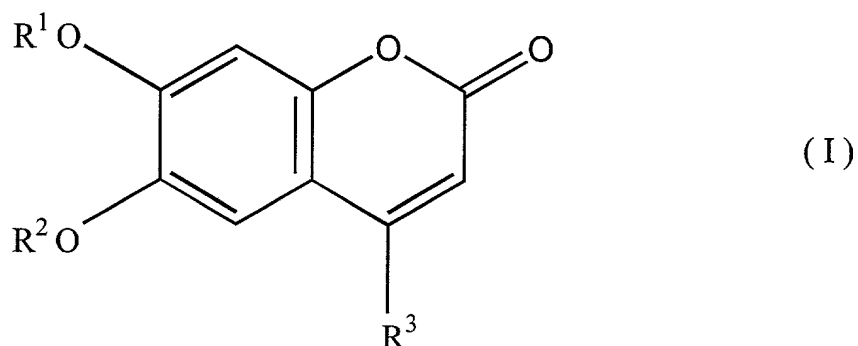
April 3, 2001

Enclosure: "Version with Markings to Show Changes Made"

Version with Markings to Show Changes Made

Claims 1, and 9-10 are amended as follows:

1. A controlled-release oral preparation comprising esculetin, or its derivative shown by the formula (I),



[ ] wherein R<sup>1</sup> and R<sup>2</sup> are individually a hydrogen atom or a saturated or unsaturated aliphatic acyl group having 2-25 carbon atoms or benzoyl group, and R<sup>3</sup> is a hydrogen atom, hydroxyl group, alkyl group, aryl group, or aralkyl group[ ]], or a pharmaceutically acceptable salt thereof as an effective component.

9. The controlled-release oral preparation of esculetin according to [any one of claims 1-8] claim 1, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5 μmol/L or more for a period of 10 hours or more after administration when the

10. The controlled-release oral preparation of esculetin according to [any one of claims 1-8] claim 1, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

9

## DESCRIPTION

CONTROLLED-RELEASE ORAL PREPARATION OF ESCULETIN  
AND ITS DERIVATIVES

## 5 TECHNICAL FIELD

The present invention relates to a controlled-release oral preparation comprising esculetin or its derivative as an effective component.

10 Because the controlled-release oral preparation of the present invention can gradually release esculetin or its derivative in a controlled manner over a long period of time, the preparation can maintain the effect of the esculetin or the derivative for a long time by a single administration. As a  
15 result, the preparation can improve symptoms such as inflammations, aches, performance disorders, and the like which are induced by a break-down of arthrodial cartilage such as osteoarthropathy, chronic rheumatism, etc.

## 20 BACKGROUND ART

Chronic rheumatism, rheumatic fever, osteoarthropathy, and the like are included in the arthropathy. Of these, chronic rheumatism and osteoarthropathy are suffered by a great number of patients and thus are considered to be major arthropathy.

25 There are two types of osteoarthropathy; one is congenitus or secondary in nature, and the other is primary and induced by progressive deformation of arthrodial cartilage due to aging.

00006630 05301  
The number of patients suffering from the primary  
osteoarthropathy has been increasing in recent years as the  
number of aged people increases. There is a significant  
difference between the cause of disease and pathology of chronic  
5 rheumatism and those of osteoarthropathy. However, these  
diseases are common inasmuch as the ultimately obstruct joint  
functions by fracture of the arthrodial cartilage. A primarily  
chosen medicine for rheumatic diseases such as chronic rheumatism,  
rheumatic fever, systemic lupus erythematosus,  
10 osteoarthropathy, and the like is an analgesic anti-inflammatory  
agent such as aspirin, indomethacin, or the like. In addition  
to these medicines, gold preparations such as <sup>大文子</sup> Shiosol,  
immunomodulating drug, steroid drugs, D-penicillamine, and the  
like are used as a chronic arthropathy curative medicine. On  
15 the other hand, esculetins such as esculetin, 4-methyl esculetin,  
and the like are known as medicines possessing a cholesterol  
reducing effect, vascular reinforcing effect, and  
anti-oxidation effect (Japanese Patent Publication No.  
16626/1967). Carboxylic acid diesters of 4-methyl esculetin  
20 having 6-25 carbon atoms, particularly caprylic acid diester,  
lauric acid diester, and palmitic acid diester, are known to  
exhibit an anti-inflammatory effect (French Patent No. 2276819).

The above conventional analgesic antiinflammation agents  
not only exhibit no effect of depressing fractures of the  
25 arthrodial cartilage, but also some of these agents have been  
confirmed to have an effect of exacerbating the diseases in an  
experiment using cartilage cells. Furthermore, no fracture

depressant effect of the arthroal cartilage has been clinically found in the above curative medicines for chronic arthropathy and osteoarthropathy. The arthroal cartilage consists of cartilage cells and a cartilage matrix. The cartilage matrix has a three-dimensional matrix structure where in type II collagen which is a cartilage cell-producing fibrous protein and proteoglycan which is a protein polysaccharide composite material, are non-conjunctively bonded and intertwined with hyaluronic acid in a complex manner. The cartilage matrix contains a large quantity of water which contributes to maintaining a normal joint function. The major polysaccharide forming proteoglycan is glycosaminoglycan consisting of chondroitin sulfate and keratan sulfate.

Watanabe et al. found that esculetins such as esculetin, 4-methyl esculetin, and the like strongly depress a decrease in the amount of glycosaminoglycan in the matrix due to stimulation of interleukin-1 and the like, and thus are useful as a protective agent for the arthroal cartilage. (Japanese Patent Application Laid-open No. 312925/1994)

When orally administered, these esculetins are immediately metabolized in the liver and found in blood as a conjugate with glucuronic acid or sulfuric acid. The glucuronic acid conjugate is considered to become esculetin in the arthroal cartilage and exhibit a cartilage protection effect. However, because the glucuronic acid conjugate has high water solubility and is immediately eliminated from the kidney, there is almost no such substance present in the blood three hours

after oral administration. It is necessary for esculetin or a derivative thereof to be continuously present in the cartilage for a long time at a concentration above a certain level (0.01-100, preferably 0.1-10 ng/mg of cartilage) to exhibit the cartilage protection effect, requiring the administration of a large amount of the medicine (200-1,000 mg/kg) several times (6-12 times) a day. Administration of a large amount of the medicine involves a rapid increase in the blood concentration, thereby increasing risks of side effects.

In order to solve these problems, the inventors of the present invention have conducted extensive studies and found that it is possible to continuously maintain the concentration required for the compound to locally exhibit the medical effect (0.01-100, preferably 0.1-10 ng/mg of cartilage) for a long period of time (10 hours or more) and to reduce side effects at a lower dose than conventional medicines for oral administration by controlling release of esculetin or its derivative from a preparation.

Accordingly, an object of the present invention is to provide a novel arthropathy therapeutic oral preparation comprising esculetin or its derivative which can continuously maintain the local concentration of the effective components by controlled release, even if administered at a small dose, thereby decreasing a risk of side effect.

#### DISCLOSURE OF THE INVENTION

The present invention has been accomplished to solve these

problems and relates to a controlled-release oral preparation such as granules, tablets, capsules, etc. comprising esculetin, its derivative, or pharmacologically acceptable salts thereof, which can release the effective components (major medicines: esculetin and its derivative) in a controlled manner.

The medicinal effect of esculetin or its derivatives has a correlation with the intracartilaginous concentration of esculetin or its derivatives after administration, esculetin metabolized from the derivatives, and glucuronic acid conjugates of esculetins which produce esculetin by decomposition with time.

The intracartilaginous concentration of esculetin or its derivatives after administration, esculetin metabolized from the derivatives, and glucuronic acid conjugates of esculetins which produce esculetin by decomposition with time has a correlation with the sum of the blood concentration of esculetin or its derivatives and glucuronic acid conjugates of esculetin or its derivatives. When the sum of intracartilaginous concentration of esculetin or its derivatives is 0.01 ng/mg of cartilage, the sum of blood concentration of esculetin or its derivatives and 6-position or 7-position glucuronic acid conjugates of esculetin or its derivatives which release esculetin or its derivatives in the cartilage is about 0.5  $\mu\text{mol/L}$ . Therefore, to maintain the medicinal effect of esculetin or its derivatives, the sum of the blood concentration of esculetin or its derivatives and 6-position or 7-position glucuronic acid conjugates of esculetin or its derivatives which release esculetin or its derivatives in the cartilage must be 0.5  $\mu\text{mol/L}$ .

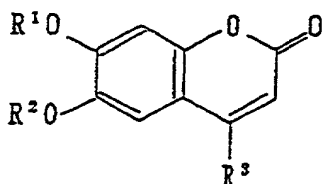


or more.

Because of the above reasons, there are no limitations to the form and formulation for the oral administration preparation of the present invention inasmuch as the preparation comprises esculetin, its derivatives, or pharmacologically acceptable salts thereof as major components, can be orally administered, and, when orally administered to a dog at a dose of 1 to 100 mg/kg, can maintain the blood concentration of 0.5  $\mu\text{mol/L}$  or more of esculetin or its derivatives and 6-position or 7-position glucuronic acid conjugates of esculetin or its derivatives which release esculetin or its derivatives, in the cartilage for a period of 10 hours or more.

#### BEST MODE FOR CARRYING OUT THE INVENTION

The esculetin, its derivatives, or the pharmaceutically acceptable salts thereof used as an effective component in the present invention is a compound known in the art and represented by the following formula (I) (Japanese Patent Application Laid-open No. 312925/1994).



(I)

wherein  $R^1$  and  $R^2$  are individually a hydrogen atom or a saturated or unsaturated aliphatic acyl group having 2-25 carbon atoms or benzoyl group, and  $R^3$  is a hydrogen atom, hydroxyl group,

alkyl group, aryl group, or aralkyl group.

Hydrogen atom, acetyl group, pivaloyl group, capryloyl group, lauroyl group, palmitoyl group, stearoyl group, linoleoyl group, docosahexaenoyl group, and benzoyl group are given as  
5 preferable examples of the groups  $R^1$  and  $R^2$  in the formula (I).

The alkyl group represented by  $R^3$  in the above formula (I) is preferably an aliphatic alkyl group, and more preferably a lower alkyl group having 1-4 carbon atoms, such as a methyl group, ethyl group, n-propyl group, isopropyl group, n-butyl group, isobutyl group, s-butyl group, and t-butyl group. Of  
10 these, a methyl group and ethyl group are particularly preferable. The aryl group represented by  $R^3$  in the above formula (I) is preferably an aryl group having 6-12 carbon atoms such as a phenyl group, naphthyl group, or biphenyl group. One or more hydrogen  
15 atoms in these aryl groups may be replaced by a lower alkyl group having 1-4 carbon atoms, halogen atom, or hydroxyl group. The aralkyl group represented by  $R^3$  in the above formula (I) is preferably a lower alkyl group having 1-4 carbon atoms substituted by an aryl group having 6-12 carbon atoms such as,  
20 for example, a benzyl group, phenylethyl group, phenylpropyl group, and phenylbutyl group. One or more hydrogen atoms on the aryl group of these aralkyl groups may be replaced by, for example, a lower alkyl group having 1-4 carbon atoms, halogen atom, or hydroxyl group.

25 The pharmaceutically acceptable salt of an esculetin derivative of the present invention is formed with a hydroxyl group at the 6 or 7 position. Salts with an inorganic base or

organic base are included in the pharmaceutically acceptable salt. Hydroxides, carbonates, bicarbonates, and the like of ammonium, potassium, sodium, lithium, calcium, magnesium, or aluminum, for example, are given as the inorganic base suitable  
5 for forming these salts.

As examples of the organic base, a salt of mono-, di-, or tri-alkylamine such as methylamine, dimethylamine, and triethylamine, salt of mono-, di-, or tri-hydroxyalkylamine, guanidine salt, N-methylglycosamine salt, amino acid salt, and  
10 the like can be given.

Esculetin is commercially available and its derivatives can be manufactured by a method described in the above-mentioned laid-open Patent Application.

Preferable esculetin and esculetin derivatives used in  
15 the present invention are as follows: esculetin, 4-methylesculetin, 4-ethylesculetin, 4-(n-propyl)-esculetin, 4-(isopropyl)-esculetin, 4-(n-butyl)-esculetin, 4-(s-butyl)-esculetin, 4-(t-butyl)-esculetin, 4-(isobutyl)-esculetin, 4-methylesculetin 6,7-bis(acetate),  
20 4-methylesculetin 6,7-bis(stearate), 4-methylesculetin 6,7-bis(linolate), 4-methylesculetin 6,7-bis(docosaheptaenoate), esculetin 6,7-bis(benzoate), 4-methylesculetin 6,7-bis(benzoate), methylesculetin 6,7-bisacetate, esculetin 6,7-bis(pivalate), and esculetin  
25 6-monopivalate.

These compounds induced no deaths or exhibited no conspicuous toxicity when a suspension in a 0.5% methyl cellulose

aqueous solution was intraperitoneally administered to Crj:CD-1 (ICR) male mice (age: six weeks, five mice per group) once a day for four consecutive days.

Furthermore, a culture broth obtained by culturing a mixture of cartilage cells aseptically extracted from the articulation genus cartilage of rabbits, a cartilage fracture factor (forbolmyristate acetate), and the above compounds exhibited a remarkable suppression of a decrease in the amount of glycosaminoglycan which constitutes the cartilage matrix, confirming that these compounds have an effect of depressing arthrodial cartilage fracture.

In addition, in an experiment comprising extracting the cartilage from the head of femur of an SD-series male rat, aseptically embedding the extracted cartilage into the shaved back of a BALB/C female mouse, administering the above compounds to the mouse, and measuring proteoglycan constituting the cartilage matrix in the head of femur, it was found that a decrease in the amount of the proteoglycan was suppressed, indicating that these compounds have an effect of depressing arthrodial cartilage fracture.

The period of time required for the oral administration preparation of the present invention comprising esculetin, its derivative, or a pharmaceutically acceptable salt thereof as a main component to dissolve 80% of the main component was between 0.5 and 23 hours, when evaluated by the dissolution test according to the paddle method of the Japanese Pharmacopoeia (paddle rotation: 100 rpm, test solution: purified water, test solution

temperature: 37°C). For the preparation of the present invention to maintain the blood concentration, in terms of the sum of the concentration of esculetin or its derivatives and the concentration of 6-position or 7-position glucuronic acid conjugates of esculetin or its derivatives which release esculetin or its derivatives in the cartilage, of 0.5  $\mu\text{mol/L}$  or more, when 1 to 100 mg/kg of the preparation is administered to a dog, the period of time required for the preparation to dissolve 80% of the main component as determined according to the above dissolution test method must be 0.5 to 23 hours. Such a preparation is preferably in the form of granules, tablets, or capsules into which the granules are filled.

The amount of esculetin or its derivative in the preparation is usually from 1-99 wt% (hereinafter indicated simply by "%"), preferably from 5-70%, and more preferably from 10 to 40%.

The granules are prepared by mixing esculetin, its derivative, or a pharmaceutically acceptable salt thereof, a base component for controlling release of the active component, an excipient, binder, disintegrator, and the like, and granulating the mixture by a known granulation method. Either the dry granulating method or wet granulation method is applicable.

A method of using a slug machine and a method of using a roller compactor are given as the dry granulating method. A wet screening method, rolling granulation method, and pulverization granulation method are given as examples of the

wet granulation method. As required, the release control action of the granules may be adjusted by providing the granules with a coating. The release control action of the granules may also be adjusted by producing granules by mixing esculetin, its derivative, or a pharmaceutically acceptable salt thereof, and additives commonly used for the preparation of granules such as an excipient, binder, disintegrator, and the like, and coating the granules with an enteric coating base, an insoluble coating base, or the like.

The tablets are prepared by mixing esculetin, its derivative, or a pharmaceutically acceptable salt thereof, a base component for controlling release of the active component, an excipient, binder, disintegrator, and the like, granulating the mixture by a known granulation method, and tableting the granules after the addition of a lubricant. The tablets are also prepared by mixing esculetin, its derivative, or a pharmaceutically acceptable salt thereof, a base component for controlling release of the active component, an excipient, binder, disintegrator, and the like, then directly tableting the mixture with the addition of a lubricant.

Either the dry granulating method or wet granulation method is applicable to the preparation of granules for tableting. A method of using a slug machine and a method of using a roller compactor are given as the dry granulating method. An extrusion granulation method, rolling granulation method, and pulverization granulation method are given as examples of the wet granulation method.

As required, the release control action of the tablets may be adjusted by providing the tablets with a coating. The release control action of the tablets may also be adjusted by producing tablets from esculetin, its derivative, or a pharmaceutically acceptable salt thereof, and additives commonly used for the preparation of tablets, and providing the tablets with a coating of an enteric coating base, an insoluble coating base, or the like.

The capsules are prepared by mixing esculetin, its derivative, or a pharmaceutically acceptable salt thereof, a base component for controlling release of the active component, an excipient, binder, disintegrator, and the like, and granulating the mixture by a known granulation method, and filling the granules into capsules. Any of gelatine capsules, hydroxypropylmethylcellulose capsules, hydroxypropylmethylcellulose acetate succinate capsules may be used for the preparation of the capsules.

As required, the release control action of the capsules may be adjusted by providing the capsules with a coating. The release control action of the capsules may also be adjusted by producing granules from esculetin, its derivative, or a pharmaceutically acceptable salt thereof, and additives commonly used for the preparation of granules, filling the granules into capsules, and providing the capsules with a coating of an enteric coating base, an insoluble coating base, or the like.

The base material used for the release control is

preferably a gel-forming polymer base.

As the gel-forming polymer base, carmellose sodium, methylcellulose, hydroxyethylcellulose, hydroxypropylcellulose, and hydroxypropylmethylcellulose are preferable. Of these, hydroxypropylmethylcellulose is particularly preferable. As hydroxypropylmethylcellulose, hydroxypropylmethylcellulose 2910, hydroxypropylmethylcellulose 2208, and hydroxypropylmethylcellulose 2906 are preferable.

Although the amount of the gel-forming polymer base to be added varies according to the properties and amount of esculetin, its derivative, or the pharmacologically acceptable salt, the properties and molecular weight of the gel-forming polymer base, the types and amount of other additives, and the type of the preparation, the addition in the amount of 0.5-90%, preferably 10-70%, and more preferably 35-70% can ensure that the resulting preparation elutes 80% of esculetin or its derivative in a period of 0.5 to 23 hours, thereby enabling the preparation to maintain the target blood concentration.

Known excipients, binders, disintegrators, and lubricants can be used for the preparation. Crystalline cellulose, starch, lactose, and the like can be given as examples of vehicles. As examples of binders, hydroxypropylcellulose, polyvinyl alcohol, polyvinyl pyrrolidone, and the like can be given. As examples of disintegrators, low-substituted hydroxypropylcellulose, croscarmellose sodium, crospovidone, and the like can be given. As lubricants, talc, magnesium



stearate, and the like can be given. Other additives such as a coloring agent, perfume, stabilizer, preservative, taste improver, antioxidant, and the like may be added as required.

When controlling release of the active component from granules by coating or to provide the preparation with a release control effect, an enteric coating base or an insoluble coating base is preferably used.

Hydroxypropylmethylcellulose acetate succinate, hydroxypropylmethylcellulose phthalate, cellulose acetate phthalate, carboxymethylethylcellulose, methacrylic acid copolymer L, and methacrylic acid copolymer S are preferably used as the enteric coating base. Of these, hydroxypropylmethylcellulose acetate succinate and hydroxypropylmethylcellulose phthalate are particularly preferable.

As the insoluble coating base, ethyl cellulose and aminoalkylmethacrylate copolymer RS are preferable, with the former being more preferred.

A known coating apparatus can be used for the enteric coating or insoluble coating. A fluidized bed granulator, a centrifugal granulation coating apparatus, and the like can be given.

Although the amount of the enteric coating base (coating ratio) varies according to the form and formulation of the preparation, the type, properties, and molecular weight of the coating base, the period of time for which dissolution is controlled, and the like, about 0.5-50%, and preferably about

1-20% of the total weight of the preparation is used.

The insoluble coating operation is performed using a mixture of an insoluble coating base and a suitable water-soluble coating base. Hydroxypropylmethylcellulose 2910 is given as an example of the water-soluble coating base. Although the ratio of the insoluble coating base and water-soluble coating base varies according to the form and formulation of the preparation, and the type, properties, and molecular weight of the coating base, the period of time for which dissolution is controlled, and the like, the ratio of about 1:10 to 10:1, and preferably about 3:7 to 7:3, is applied. The coating ratio is about 0.5 to 50%, and preferably about 1-20% of the weight of the granules.

It is particularly preferable that the preparation of the present invention comprises 0.5 to 90% of a gel-forming polymer base and 0.5 to 50% of an enteric coating base and/or an insoluble coating base.

The present invention will be described in more detail by way of examples.

However, these examples should not be construed as limiting the present invention.

#### Example 1

<Tablets containing hydroxypropylmethylcellulose having the following formulation>

Raw materials	Amount
Esculetin	50 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose 2910*	143 mg
Lactose	143 mg
Magnesium stearate	4 mg

\*: Metlose 60SH-50 (a product of Shin-Etsu Chemical Co., Ltd., the indicated viscosity: 50 cSt, substituted methoxy group: 28.0 to 30.0%, hydroxypropoxyl group: 7.0 to 12.0%) was used as hydroxypropylmethylcellulose 2910.

Tablets were prepared by mixing raw materials other than magnesium stearate, kneading the mixture with purified water in the amount of 35% by weight of the mixture, granulating the kneaded product from a wet screener, adding magnesium stearate to the dried granules, and tableting the dry mixture.

#### Example 2

<Tablets containing hydroxypropylmethylcellulose having the following formulation>

Raw materials	Amount
---------------	--------

Esculetin	50 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose 2910*	143 mg
Lactose	143 mg
Magnesium stearate	4 mg

\*: Metlose 60SH-4000 (a product of Shin-Etsu Chemical Co., Ltd., the indicated viscosity: 4000 cSt, substituted methoxy group: 28.0 to 30.0%, hydroxypropoxyl group: 7.0 to 12.0%) was used as hydroxypropylmethylcellulose 2910.

Tablets were prepared by mixing raw materials other than magnesium stearate, kneading the mixture with purified water in the amount of 35% by weight of the mixture, granulating the kneaded product from a wet screener, adding magnesium stearate to the dried granules, and tableting the dry mixture.

### Example 3

<Tablets containing hydroxypropylmethylcellulose having the following formulation>

Raw materials	Amount
Esculetin	50 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose 2910*	143 mg
Lactose	143 mg
Magnesium stearate	4 mg

\*: TC-5E (a product of Shin-Etsu Chemical Co., Ltd., the indicated viscosity: 3 cSt, substituted methoxy group: 28.0 to 30.0%, hydroxypropoxyl group: 7.0 to 12.0%) was used as hydroxypropylmethylcellulose 2910.

Tablets were prepared by mixing raw materials other than magnesium stearate, kneading the mixture with purified water in the amount of 35% by weight of the mixture, granulating the kneaded product from a wet screener, adding magnesium stearate to the dried granules, and tableting the dry mixture.

#### Example 4

<Tablets containing hydroxypropylmethylcellulose having the following formulation>

Raw materials	Amount
Esculetin	150 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose 2910*	143 mg
Lactose	43 mg
Magnesium stearate	4 mg

\*: Metlose 60SH-50 was used as hydroxypropylmethylcellulose 2910.

The tablets were prepared by weighing and mixing all raw materials, and directly subjecting the mixture to the powder compression method.

Example 5

<Enteric capsule preparation with the esculetin-containing granules having the following formulation filled in hydroxypropylmethylcellulose acetate succinate (HPMC-AS) capsules>

Raw materials	Amount (wt%)
Esculetin	75%
Low-substituted hydroxypropylcellulose	15%
Hydroxypropylcellulose	5%
Sodium Croscarmethylcellulose	4%
Magnesium stearate	1%

Granules were prepared by a dry granulation method using a roller compactor. The granules were filled into #1 hydroxypropylmethylcellulose acetate succinate capsules in an amount of 200 mg/capsule to prepare a capsule preparation.

Example 6

<Enteric capsule preparation with the esculetin-containing granules having the following formulation filled in HPMC-AS capsules>

Raw materials	Amount (wt%)
---------------	--------------

Esculetin	37.5%
Low-substituted hydroxypropylcellulose	7.5%
Hydroxypropylcellulose	7.5%
Hydroxypropylmethylcellulose (Metlose 60SH-4000)	17.875%
Hydroxypropylmethylcellulose (TC-5E)	17.875%
Lactose	10.75%
Magnesium stearate	1%

Tablets prepared from the raw materials with above formulation by the wet granulation compression method were pulverized and sieved to collect granules with a size from 500 to 1400  $\mu\text{m}$ . The granules were filled into #0 hydroxypropylmethylcellulose acetate succinate capsules in the amount of 267 mg/capsule.

#### Example 7

<Enteric capsule preparation with the esculetin-containing granules having the following formulation filled in HPMC-AS capsules>

Raw materials	Amount (wt%)
---------------	--------------

Esculetin	37.5%
Low-substituted hydroxypropylcellulose	7.5%
Hydroxypropylcellulose	7.5%
Hydroxypropylmethylcellulose	35.75%
(Metlose 60SH-4000)	10.75%
Lactose	1%
Magnesium stearate	

Tablets prepared from the raw materials with the above formulation by the wet granulation compression method were pulverized and sieved to collect granules with a size from 500 to 1400  $\mu\text{m}$ . The granules were filled into #0 hydroxypropylmethylcellulose acetate succinate capsules in the amount of 267 mg/capsule.

#### Example 8

<Enteric capsule preparation with the esculetin-containing granules having the following formulation filled in hydroxypropylmethylcellulose acetate succinate capsules>

Raw materials	Amount (wt%)
Esculetin	37.5%
Low-substituted hydroxypropylcellulose	7.5%
Hydroxypropylcellulose	7.5%
Hydroxypropylmethylcellulose	30%
(Metlose 60SH-4000)	16.5%
Lactose	1%
Magnesium stearate	



Granules were prepared by mixing raw materials other than magnesium stearate, kneading the mixture with purified water in the amount of 35% by weight of the mixture, granulating the kneaded product from a wet screener, and adding magnesium stearate to the dried granules. The granules were filled into #1 hydroxypropylmethylcellulose acetate succinate capsules in an amount of 200 mg/capsule to prepare a capsule preparation.

#### Example 9

<Capsules prepared from granules containing esculetin and other components of following formulation by coating the surface of the granules with a 4:6 mixture of ethylcellulose and hydroxypropylmethylcellulose 2910 (TC-5R) at a granule/coating ratio of 90:10, then filling the granules into gelatin capsules>

Raw materials	Amount (wt%)
Esculetin	23.33%
Corn starch	30.40%
Sucrose starch sphere	44.30%
Hydroxypropylcellulose	0.98%
Magnesium stearate	1.00%

Granules were prepared by combining white sucrose starch sphere with a mixture of esculetin and corn starch using an aqueous solution of hydroxypropylcellulose as a binder by a centrifugal granulator. Granules were coated by spraying a solution of

ethylcellulose and hydroxypropylmethylcellulose 2910 (TC-5R) in a methylene chloride/acetone mixture with a suitable plasticizer added thereto.

#### Example 10

- 5 <Enteric tablet preparation prepared by coating the tablets having the following formulation with hydroxypropylmethylcellulose acetate succinate to a tablet/coating ratio of 90:10 by weight>

Raw materials	Amount
Esculetin	150 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose (TC-5E)	143 mg
Lactose	43 mg
Magnesium stearate	4 mg

10  
15 Tables were prepared by a wet granule compression method and coated by spraying a solution of hydroxypropylmethylcellulose acetate succinate in a methylene chloride/acetone mixture with a suitable plasticizer added thereto.

#### Example 11

- 20 <Enteric tablet preparation prepared by coating the tablets having the following formulation with hydroxypropylmethylcellulose acetate succinate to a tablet/coating ratio of 90:10 by weight>

Raw materials	Amount
Esculetin	150 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose (TC-5S)	143 mg
Lactose	43 mg
Magnesium stearate	4 mg

Hydroxypropylmethylcellulose (TC-5S) (a product of Shin-Etsu Chemical Co., Ltd.) has an indicated viscosity of 15 cSt, a substituted methoxy group content of 28.0 to 30.0%, and a hydroxypropoxyl group content of 7.0 to 12.0%.

Tablets were prepared by a wet granule compression method and coated by spraying a solution of hydroxypropylmethylcellulose acetate succinate in a methylene chloride/acetone mixture with a suitable plasticizer added thereto.

#### Example 12

<Capsules prepared from granules containing esculetin having the following formulation by coating the surface of the granules with a methacrylic acid copolymer S at a granule/coating ratio of 90:10 by weight, then filling the granules into gelatin capsules>

Raw materials	Amount (wt%)
---------------	--------------

Esculetin	23.33%
Corn starch	30.40%
Sucrose starch sphere	44.30%
Hydroxypropylcellulose	0.98%
Magnesium stearate	1.00%

Granules were prepared by combining sucrose starch sphere with a mixture of esculetin and corn starch using an aqueous solution of hydroxypropylcellulose as a binder by a centrifugal granulator. Granules were coated by spraying a solution of methacrylic acid copolymer S in a methylene chloride/acetone mixture with a suitable plasticizer added thereto.

#### Control Example 1

Tablets containing hydroxypropylmethylcellulose having the following formulation

Raw materials	Amount
Esculetin	50 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Hydroxypropylmethylcellulose 2910*	286 mg
Magnesium stearate	4 mg

\* Metlose 60SH-50 was used as hydroxypropylmethylcellulose 2910

Tablets were prepared by mixing raw materials other than magnesium stearate, kneading the mixture with purified water

in the amount of 75% by weight of the mixture, granulating the kneaded product from a wet screener, adding magnesium stearate to the dried granules, and tableting the dry mixture.

Control Example 2 .

- 5           Fast release esculetin tablets prepared using the following formulation

Raw materials	Amount
Esculetin	50 mg
Low-substituted hydroxypropylcellulose	30 mg
Hydroxypropylcellulose	30 mg
Lactose	286 mg
Magnesium stearate	4 mg

- 10           Tablets were prepared by mixing raw materials other than magnesium stearate, kneading the mixture with purified water in the amount of 15% by weight of the mixture, granulating the kneaded product from a wet screener , adding magnesium stearate to the dried granules, and tableting the dry mixture.

Experimental Example 1

- 15           Dissolution tests performed under the following conditions using the preparations obtained in Examples 1-12 and Control Examples 1-2 confirmed that the period of time required for the preparations of Examples 1-12 to dissolve 80 % of esculetin was between 0.5 and 23 hours, whereas the corresponding  
20           time was 48 hours for the preparation of Control Example 1 and 0.25 hour for the preparation of Control Example 2.

(Dissolution test conditions)

Test method: Paddle method (100 rpm)

Temperature :  $37 \pm 1^\circ\text{C}$

Test solution amount: 900 mL

- 5 Purified water (pH 6.0), Liquid II of Japanese Pharmacopoeia (pH 6.8, herein called "Liquid II"), or a buffer solution (pH 7.5) were used as a test solution.

<Table>

- 10 The period of time required for the preparations of Examples 1-12 and Control Examples 1-2 to elute 80% of esculetin

	Test solution	Hour*
Example 1	Purified water	5
Example 2	Purified water	20
Example 3	Purified water	2
Example 4	Purified water	12
Example 5	Liquid II	0.5
Example 6	Liquid II	2
Example 7	Liquid II	4
Example 8	Liquid II	8
Example 9	Purified water	3
Example 10	Liquid II	2
Example 11	Liquid II	4
Example 12	pH7.5 Buffer solution	0.5
Control Example 1	Purified water	48
Control Example 2	Purified water	0.25

\* The period of time required for 80% of esculetin to be eluted

## Experimental Example 2

5           The preparations obtained in Examples 1-12 and Control  
Examples 1-2 were orally administered to beagle dogs at a dose  
of 30 mg/kg of esculetin to measure the concentration of  
glucuronic acid conjugates of esculetin in plasma 0.5, 1, 2,  
4, 6, 8, 10, 12, and 24 hours after the administration. It was  
10 confirmed that the concentration of 0.5  $\mu\text{mol/L}$  or more was  
maintained for 10 hours or more using the preparations of Examples  
1-12, whereas that concentration was maintained for only 1.5  
hours using the preparations of Control Examples 1-2.

15 <Table>

The period of time for which the concentration of glucuronic  
acid conjugates of 0.5  $\mu\text{mol/L}$  or more was maintained after  
administration of the preparations of Examples 1-12 and Control  
Examples 1-2 to beagle dogs

The period of time for which the concentration was maintained 0.5 $\mu\text{mol/L}$ or more (After administration)	Duration for which the concentration was maintained 0.5 $\mu\text{mol/L}$ or more
--	--

Example 1	After 0.5-12 hours	11.5 hours
Example 2	After 2-12 hours	10 hours
Example 3	After 0.5-24 hours	23.5 hours
Example 4	After 0.5-24 hours	23.5 hours
Example 5	After 0.5-12 hours	11.5 hours
Example 6	After 2-24 hours	22 hours
Example 7	After 2-24 hours	22 hours
Example 8	After 0.5-24 hours	23.5 hours
Example 9	After 0.5-24 hours	23.5 hours
Example 10	After 0.5-24 hours	23.5 hours
Example 11	After 0.5-24 hours	23.5 hours
Example 12	After 0.5-12 hours	11.5 hours
Control Example 1	After 0.5-2 hours	1.5 hours
Control Example 2	After 0.5-2 hours	1.5 hours

#### INDUSTRIAL APPLICABILITY

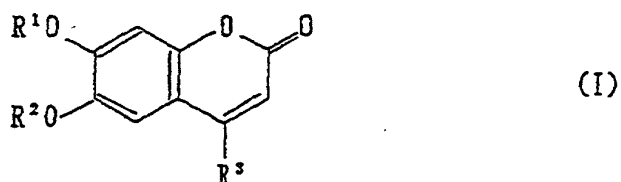
The present invention provides a novel arthropathy therapeutic oral preparation comprising esculetin or its derivative which can continuously maintain the local concentration of the effective components by controlled release, even if administered at a small dose, thereby decreasing a risk of side effect.

Oral administration of the controlled-release preparation of esculetin or its derivative of the present invention ensures that the concentration of glucuronic acid conjugates in blood is maintained at 0.5  $\mu\text{mol/L}$  or more for a long period of time (10 hours or more) to exhibit a cartilage protection effect, thereby reducing a dose as well as decreasing frequency of administration to 1-2 times a day.



WHAT IS CLAIMED IS:

1. A controlled-release oral preparation comprising esculetin, its derivative shown by the formula (I),



[wherein R¹ and R² are individually a hydrogen atom or a saturated or unsaturated aliphatic acyl group having 2-25 carbon atoms or benzoyl group, and R³ is a hydrogen atom, hydroxyl group, alkyl group, aryl group, or aralkyl group], or a pharmaceutically acceptable salt thereof as an effective component.

2. The controlled-release oral preparation of esculetin according to claim 1, containing 0.5 to 90 wt% (hereinafter referred to as "%") of a gel-forming polymer base.

3. The controlled-release oral preparation of esculetin according to claim 2, wherein the gel-forming polymer base is hydroxypropylmethylcellulose.

4. The controlled-release oral preparation of esculetin according to claim 1, containing 0.5 to 50% of an enteric coating base.

5. The controlled-release oral preparation of esculetin according to claim 4, wherein the enteric coating base is hydroxypropylmethylcellulose acetate succinate, hydroxypropylmethylcellulose phthalate, cellulose acetate

phthalate, carboxymethylethylcellulose, or methacrylic acid copolymer.

6. The controlled-release oral preparation of esculetin according to claim 1, containing 0.5 to 50% of an insoluble coating base.

7. The controlled-release oral preparation of esculetin according to claim 6, wherein the insoluble coating base is ethylcellulose.

8. The controlled-release oral preparation of esculetin according to claim 6, comprising 0.5 to 90% of a gel-forming polymer base, and 0.5 to 50% of an enteric coating base and/or 0.5 to 50% of an insoluble coating base.

9. The controlled-release oral preparation of esculetin according to any one of claims 1-8, of which the release of esculetin or its derivative is controlled so that the concentration of glucuronic acid conjugates in plasma is maintained at 0.5  $\mu\text{mol/L}$  or more for a period of 10 hours or more after administration when the preparation is orally administered to a beagle dog at a dose of 1-100 mg/kg.

10. The controlled-release oral preparation of esculetin according to any one of claims 1-8, of which the release of esculetin is controlled so that the period of time required for the preparation to dissolve 80% of esculetin is 0.5 to 23 hours as determined by the dissolution test according to the Japanese Pharmacopoeia (paddle method).

## ABSTRACT OF THE DISCLOSURE

The present invention relates to an oral preparation of esculetin with controlled release. The oral preparation of esculetin with controlled release of the present invention comprises a gel-forming polymer base, preferably hydroxypropylmethylcellulose. The preparation may be coated with an enteric polymer base such as hydroxypropylmethylcellulose acetate succinate to thereby enhance solubility in the intestines.

When orally administered, the preparation can continuously release esculetin. Thus, the administration frequency and dose can be reduced and a therapeutic effect on arthropathy can be established.

Please type a plus sign (+) inside this box → ☐

PTO/SB/01 (12-97)

Approved for use through 9/30/00. OMB 0651-0032

Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number.

**DECLARATION FOR UTILITY OR  
DESIGN  
PATENT APPLICATION  
(37 CFR 1.63)**

☐ Declaration Submitted with Initial Filing OR ☒ Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)

Attorney Docket Number FJIN-109

First Named Inventor YAMAGUCHI

**COMPLETE IF KNOWN**

Application Number 09 / 806,636

Filing Date 04/03/2001

Group Art Unit

Examiner Name

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**CONTROLLED-RELEASE ORAL PREPARATION OF ESCULETIN AND ITS  
DERIVATIVES**

the specification of which (Title of the Invention)

☐ is attached hereto  
OR

☒ was filed on (MM/DD/YYYY) 04/03/2001 as United States Application Number or PCT International

Application Number 09/806,636 and was amended on (MM/DD/YYYY) 04/03/2001 (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached?	
				YES	NO
299173/1998	Japan	10/06/1998	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

☐ Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)	<input type="checkbox"/> Additional provisional application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

[Page 1 of 2]

Burden Hour Statement: This form is estimated to take 0.4 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Assistant Commissioner for Patents, Washington, DC 20231.

Please type a plus sign (+) inside this box → ☐

PTO/SB/01 (12-97)  
Approved for use through 9/30/00. OMB 0651-0032  
Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number

## DECLARATION — Utility or Design Patent Application

I hereby claim the benefit under 35 U.S.C. 120 of any United States application(s), or 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application or PCT Parent Number	Parent Filing Date (MM/DD/YYYY)	Parent Patent Number (if applicable)
PCT/JP99/05451	10/04/1999	

☐ Additional U.S. or PCT international application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

As a named inventor, I hereby appoint the following registered practitioner(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

☐ Customer Number

OR

☒ Registered practitioner(s) name/registration number listed below

Place Customer  
Number Bar Code  
Label here

Name	Registration Number	Name	Registration Number
Barry I. Hollander	28,566	Andrew E. C. Merriam	47,268

☐ Additional registered practitioner(s) named on supplemental Registered Practitioner Information sheet PTO/SB/02C attached hereto.

Direct all correspondence to: ☐ Customer Number or Bar Code Label 023290 OR ☒ Correspondence address below

Name	Barry I. Hollander				
Address	Hollander Law Firm, P.L.C.				
Address	Suite 305, 10300 Eaton Place				
City	Fairfax	State	VA	ZIP	22030
Country	United States	Telephone	703-383-4800	Fax	703-383-4804

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Name of Sole or First Inventor:

☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any))		Family Name or Surname	
IWAO		YAMAGUCHI	
Inventor's Signature	Iwao Yamaguchi	Date	May 7, 2001
Residence: City	Saitama	State	
		Country	Japan
		Citizenship	Japan
Post Office Address	Urawaryo 202, 7-23-16, Ryoke, Urawa-shi JPX		
Post Office Address			
City	Saitama	State	
		ZIP	336-0901
		Country	Japan

☒ Additional inventors are being named on the 1 supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto

Please type a plus sign (+) inside this box → +

PTO/SB/02A (3-97)  
Approved for use through 9/30/98. OMB 0651-0032  
Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number.

## DECLARATION

### ADDITIONAL INVENTOR(S)

Supplemental Sheet

Page 1 of 1

Name of Additional Joint Inventor, if any:

☐ A petition has been filed for this unsigned inventor

Given Name (first and middle [if any])

Family Name or Surname

SAICHI

ONO

Inventor's  
Signature

*Saichiro Ono*

Date

May 7, 2001

Residence: City

Tokyo

State

Country

Japan

Citizenship

Japan

Post Office Address

Koporozu 203, 3-10-22, Kasugacho, Nerima-ku

JPX

Post Office Address

City

Tokyo

State

ZIP

179-0074

Country

Japan

Name of Additional Joint Inventor, if any:

☐ A petition has been filed for this unsigned inventor

Given Name (first and middle [if any])

Family Name or Surname

TADAHIKO

CHIBA

Inventor's  
Signature

*Tadahiko Chiba*

Date

May 7, 2001

Residence: City

Tokyo

State

Country

Japan

Citizenship

Japan

Post Office Address

972-1, Oaza Arai, Hino-shi

JPX

Post Office Address

City

Tokyo

State

ZIP

191-0022

Country

Japan

Name of Additional Joint Inventor, if any:

☐ A petition has been filed for this unsigned inventor

Given Name (first and middle [if any])

Family Name or Surname

Inventor's  
Signature

Date

Residence: City

State

Country

Citizenship

Post Office Address

Post Office Address

City

State

ZIP

Country

Burden Hour Statement: This form is estimated to take 0.4 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Assistant Commissioner for Patents, Washington, DC 20231.